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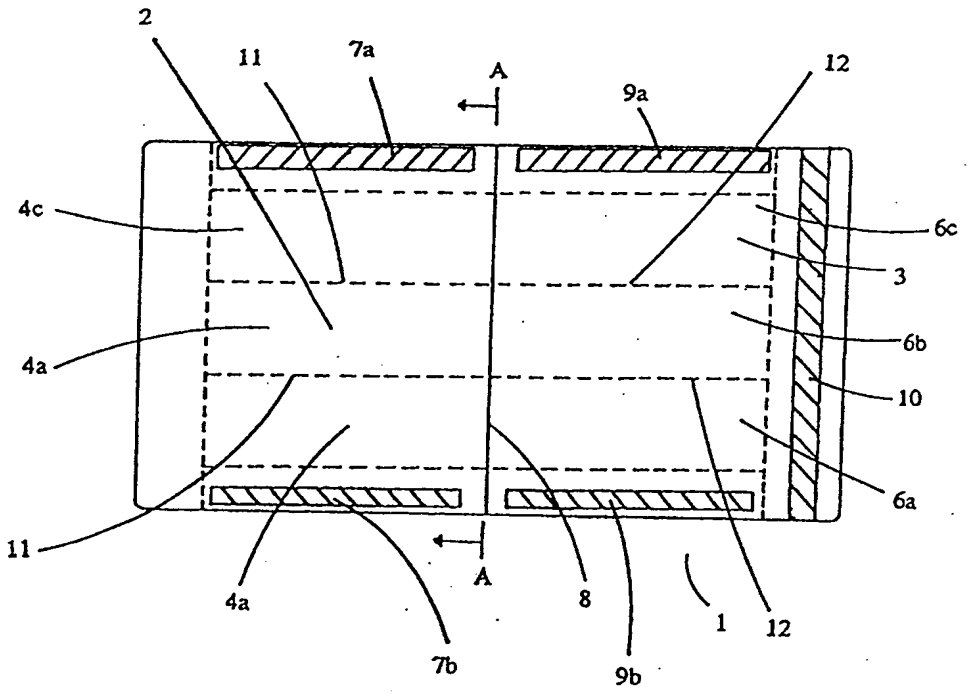
(54) Title: COOLING POUCH



(57) Abstract

A portable flexible cooling pouch for cooling and storing vials containing medication. The pouch comprises opposed web members made of a water permeable material and being connected at the edges thereof. At least one of the web members comprises a plurality of compartments which contain a water-absorbent granular material.

Cooling Pouch

The present invention relates to cooling pouches, such pouches being typically for storing medication, such as vials of insulin or the like.

Persons afflicted by diabetes mellitus ("diabetes") are unable to secrete sufficient insulin, which results in excess of sugar in the bloodstream. Sufferers from diabetes may require treatment consisting of hypodermic injections of insulin, as the latter assists the body to metabolise the excess sugar. It is often necessary to store insulin ready for use by injection or the like.

In order to maintain an insulin preparation in a fresh condition, it should be kept at a temperature lower than normal ambient temperature. This requires that the insulin should be stored in a refrigerator or other cooling device, such as, for example, an ice box. However, people suffering from diabetes who require several injections of insulin per day are inconvenienced if they are away from home for a long period of time.

WO83/04089 discloses a portable carrying pouch which contains a removable refrigerating agent, for use when storing insulin. Other portable carrying devices are known for purposes, other than storage of medicines, for example, for carrying food. By way of example, US patent 4211091 discloses a pliable, insulated bag for use as a lunch bag for temporary storage of foodstuffs; US patent 4530220 discloses a deformable bag for use as a cooling medium, which bag comprises an envelope filled with a gel substance, the whole bag being intended to be cooled to a temperature less than -10°C.

Japanese patent application 6178792A discloses a medical insulating appliance having high cooling, anti-flammatory and disinfecting effects. Such an appliance is typically used after cooling in a refrigerator. However, such an appliance is designed for cooling a body part and not for transporting and/or cooling medicament.

It is therefore an aim of the present invention to provide a portable cooling pouch which does not require refrigeration and does not contain removable refrigeration parts.

According to the present invention, there is provided a portable pouch for cooling and storing vials and the like, said pouch comprising:

(a) a first web member of water permeable material;

(b) a second web member of water permeable material;

(c) hinge means connecting an edge of said first web member, directly or indirectly, to said second web member;

(d) fastening means for fastening remaining edges of said first web member to remaining edges of said second web member, wherein at least one of said web members includes a plurality of compartments each containing water absorbent granular material and said hinge means is free of such compartments.

Typically, each of the web members comprises a plurality of such compartments, each of which contains such a water absorbent granular material.

Preferably each of the web members is of quadrilateral shape, such as rectangular. The web members are preferably integrally formed from a single web, arranged to be folded along the hinge.

The fastening means typically comprise at least one first element comprising a multiplicity of hooks, and at least one complementary second element comprising a multiplicity of loops engageable with the hooks on the first element. Both the first and second elements are typically in the form of strip or tape.

Preferably, the web members are arranged to be fastened together by the fastening means in such a way that one web member extends beyond the free edge of the other of the web members, so as to form a flap foldable over a marginal portion of the other web member.

Such a flap preferably has fastening means on a first face of the one web member for engagement with complementary fastening means on the marginal portion on the other web member.

According to a first embodiment of the invention, the hinge means connect an edge of the first web member directly to the second web member.

According to a second embodiment of the invention, the hinge means connect an edge of the first web indirectly to the second web member.

In the second embodiment, there is preferably an intervening panel connecting the hinge means to the second web member. In this embodiment, the pouch can, in some arrangements, take the form of a substantially closed box, in which the first web member provides a closure for a tray constituted by the second web, the above-mentioned panel and a plurality of edge panels. However, it is envisaged in this embodiment that the first web member, the second web member, the intervening panel and the edge panels can be formed from a single web.

Preferably, the water permeable material comprises a durable, flexible textile material, such as a woven fabric. A particularly preferred textile material comprises a polyester/cotton fabric blend, although other textile materials such as a nylon or an acrylic may also be used.

Typically, the water absorbent material is one which is capable of regeneration after it has been dried out, preferably over repeated water absorption and desorption cycles. The water absorbent material preferably comprises a polymeric

material, such as an acrylic polymer. Such a polymer may be a cross-linked acrylate or methacrylate polymer, such a sodium salt thereof.

It is particularly preferred that the granular material is one which has a transition between respective hydrated forms at or close to ambient temperature, such that the latent heat absorbed or evolved on passage through the transition temperature helps to maintain the temperature substantially constant for a prolonged period.

The compartments containing the water-absorbent material may be formed by sewing an elongate double skinned web member in sewing lines extending along the length of the web member; a plurality of such sewing lines is preferably employed so as to divide the web members lengthwise into a plurality of the compartments.

At least one further sewing line is preferably provided transverse to the sewing lines mentioned above so as to control the distribution of the water absorbent material along the length of the respective compartment or compartments. It is preferred that the further sewing line is provided along the hinge means.

Preferably, the pouch is flexible.

The present invention further comprises a method of storing a medicine (preferably a vial or the like) which comprises treating the web members of a pouch according to the invention with cold water, either before or after shaping the web members to form the pouch, so as to cause swelling of the water absorbent material within the compartments thereof, and disposing the medicine within the pouch while the compartments contain the swollen water absorbent material.

The invention will now be described, by way of example only, with reference to the accompanying drawings, in which:

Figure 1 is a plan view of a pouch according to the first embodiment of the invention;

Figure 2 is a cross-section along the line AA shown in Figure 1; and

Figure 3 is a plan view of a pouch according to the second embodiment of the invention.

Referring to the drawings, a fabric web 1 comprises a double skinned front fabric panel 2 and a corresponding double-skinned rear fabric panel 3. The front panel 2 has a series of parallel, longitudinally extending stitching lines 11, which (with the corresponding edges of the respective panel) form respective compartments 4a, 4b and 4c, each of which contains water absorbent grains 5 of sodium polyacrylate (see Figure 2).

The rear panel 3 also has a series of parallel, longitudinally extending stitching lines 12, which (with the corresponding edges of the respective panel) form respective compartments 6a, 6b and 6c. A strip 7a of one part of a hook-and-loop type fastener of the type commercially available under the trade mark Velcro is sewn to a side edge of the front panel 2; a complementary part of the fastener 9a is sewn to a side edge of the rear panel 3.

A further strip 7b of one part of such a hook-and-loop type fastener is sewn to the opposed side edge of the front panel 2; a complementary part of the fastener 9b is sewn to the corresponding side edge of rear panel 3.

A further strip 10 of one part of such a hook-and-loop type fastener is sewn to the free end of the front panel 2; a complementary part of the fastener (not shown) is sewn to a corresponding end of rear panel 3 (on the obverse face thereof). The free end of the front panel 2 to which strip 10 is sewn thereby forms a flap, which can overlap the corresponding free end of rear panel 3.

A foldline 8 is provided between the front panel 2 and the rear panel 3. This foldline is preferably defined by a row of stitching which separates compartment 4a from 6a, compartment 4b from 6b, compartment 4c from 6c, and compartment 4d from 6d.

The front and rear panels 2,3 are folded together about the foldline and secured together by the various fastening means to form a pouch.

The whole web may be immersed in cold water, typically for about 90 seconds; the grains 5 then form a gel-like substance which can retain the temperature of the water for approximately 3 to 4 days. If a temperature lower than that of the cold water is required, it is possible to place the whole web in a refrigerator, or the like, in order to lower the temperature.

Once the web is at the desired temperature, it is folded along the foldline 8, in order that the front panel 2 can be fastened to the rear panel 3 by means of the fastener 7a,7b, 9a,9b so as to form a pouch. Insulin or other medication that needs to be stored at a lower temperature than room temperature, can then be stored in the pouch, typically in vials or the like, for a period of typically 3 to 4 days.

Referring to Figure 3, a fabric webbed box-like pouch 31 comprises a double skinned bottom fabric panel 32 and a corresponding double skinned top fabric panel 33. The bottom panel 32 is attached to the top panel 33 indirectly by hinge panel 34. Hinge panel 34 is attached to the bottom panel 32 along stitching line 35; hinge panel 34 is also attached to the top panel 33 along stitching line 36.

Three further upstanding wall panels 37, 38 and 39 are attached to the bottom panel 32 along respective stitching lines 40, 41 and 42 to form a box-like structure. The top panel 33 can be attached to the upstanding wall panels 37, 38 and 39 by zip fastening 43.

The bottom panel 32 has a series of parallel, longitudinally extending stitching lines 44, which (with the corresponding edges of the respective panel) form respective compartments 45a, 45b and 45c, each of which contains water-absorbent grains 5 of sodium polyacrylate (corresponding to those described above with reference to Figure 2).

The top panel 33 also has a series of parallel, longitudinally extending stitching lines 46, which (with the corresponding edges of the respective panel) form respective compartments 47a, 47b and 47c.

The whole pouch may be immersed in cold water, typically for about 90 seconds; the grains 5 then form a gel-like substance which can retain the temperature of the water for approximately 3 to 4 days. If a temperature lower than that of the cold water is required, it is possible to place the whole web in a refrigerator, or the like, in order to lower the temperature.

Example

Measurements were made of the temperature of the inside of an empty pouch made according to the present invention. After immersion of the pouch in cold water, temperature measurements were made of the pouch which was suspended in an incubator where air temperature was maintained close to 37.8°C (100°F) with low relative humidity (15%). Measurements were made at 10 minute intervals for periods of between 24 and 48 hours. The pouch maintained internal temperatures below 30°C for periods exceeding 14 hours.

CLAIMS:

1. A portable pouch for cooling and storing vials and the like, said pouch comprising:
   (a) a first web member of water permeable material;
   (b) a second web member of water permeable material;
   (c) hinge means connecting an edge of said first web member, directly or indirectly, to said second web member;
   (d) fastening means for fastening remaining edges of said first web member to said second web member, wherein at least one of said web members includes a plurality of compartments each containing water absorbent granular material and said hinge means is free of such compartments.

2. A pouch according to claim 1, wherein each of said web members comprises a plurality of said compartments.

3. A pouch according to claim 1 or 2, wherein each of said web members is of a quadrilateral shape.

4. A pouch according to any of claims 1 to 3, wherein each of said web members is integrally formed from a single web, arranged to be folded along said hinge means.

5. A pouch according to any of claims 1 to 4, wherein said fastening means comprise at least one first element comprising a multiplicity of hooks, and at least one complementary second element comprising a multiplicity of loops engageable with said hooks.

6. A pouch according to claim 5, wherein said complementary elements are in the form of strip or tape.

7. A pouch according to any of claims 1 to 6, wherein said web members are arranged to be fastened together by said fastening means in such a way that one end of one said web member extends beyond a free edge of the other of said web members, so as to form a flap foldable over a marginal portion of said other web member.

8. A pouch according to claim 7, wherein said flap has fastening means on a first face of said one web member for engagement with complementary fastening means on the marginal portion on said other web.

9. A pouch according to any of claims 1 to 8, wherein said hinge means connect an edge of said first web member directly to said second web member.

10. A pouch according to any of claims 1 to 8, wherein said hinge means connect an edge of said first web indirectly to said second web member.

11. A pouch according to claim 10, wherein an intervening panel connects said hinge means to said second web member.

12. A pouch according to claim 10 or 11, wherein the pouch forms a substantially closed box.

13. A pouch according to claim 12, wherein said second web member provides a closure for a tray constituted by said first web member, said intervening panel and a plurality of edge panels.

14. A pouch according to claim 13, wherein said first web member, said second web member, said intervening panel and said edge panels are formed from a single web.

15. A pouch according to any of claims 1 to 14, wherein said edges are along longitudinally extending edges of the respective web members.

16. A pouch according to any of claims 1 to 15, wherein said water permeable material comprises a durable, flexible textile material.

17. A pouch according to claim 16, wherein said textile material comprises a woven fabric.

18. A pouch according to claim 17, wherein said woven fabric comprises a polyester/cotton fabric blend.

19. A pouch according to any of claims 1 to 18, wherein said water absorbent material is one which is capable of regeneration after it has been dried out.

20. A pouch according to any of claims 1 to 19, wherein said water absorbent material comprises a polymeric material.

21. A pouch according to claim 20, wherein said polymeric material comprises an acrylic polymer.

22. A pouch according to claim 21, wherein said acrylic polymer comprises a cross-linked acrylate or methacrylate polymer.

23. A pouch according to any of claims 1 to 22, wherein said granular material has a transition between respective hydrated forms at or close to ambient temperature.

24. A pouch according to any of claims 1 to 23, wherein said compartments containing said water absorbent material are formed by sewing an elongate double skinned web member in sewing lines extending along the length of said web member.

25. A pouch according to claim 24, which includes a plurality of said sewing lines so as to divide said web members lengthwise into a plurality of said compartments.

26. A pouch according to claim 25, wherein at least one further sewing line is provided transverse to said lengthwise direction.

27. A pouch according to claim 26, wherein said further sewing line is provided along said hinge means.

28. A pouch according to any of claims 1 to 27, which is flexible.

29. A method of storing medicine which comprises treating said web members of a pouch according to any of claims 1 to 28 with cold water, so as to cause swelling of said water absorbent material within said compartments, and disposing said medicine within the pouch while the compartments contain the swollen water absorbent material.

30. A method according to claim 29, wherein said medicine is contained within a vial.

ABSTRACT

Cooling Pouch

A portable flexible cooling pouch for cooling and storing vials containing medication. The pouch comprises opposed web members made of a water permeable material and being connected at the edges thereof. At least one of the web members comprises a plurality of compartments which contain a water-absorbent granular material.

FIGURE 1.

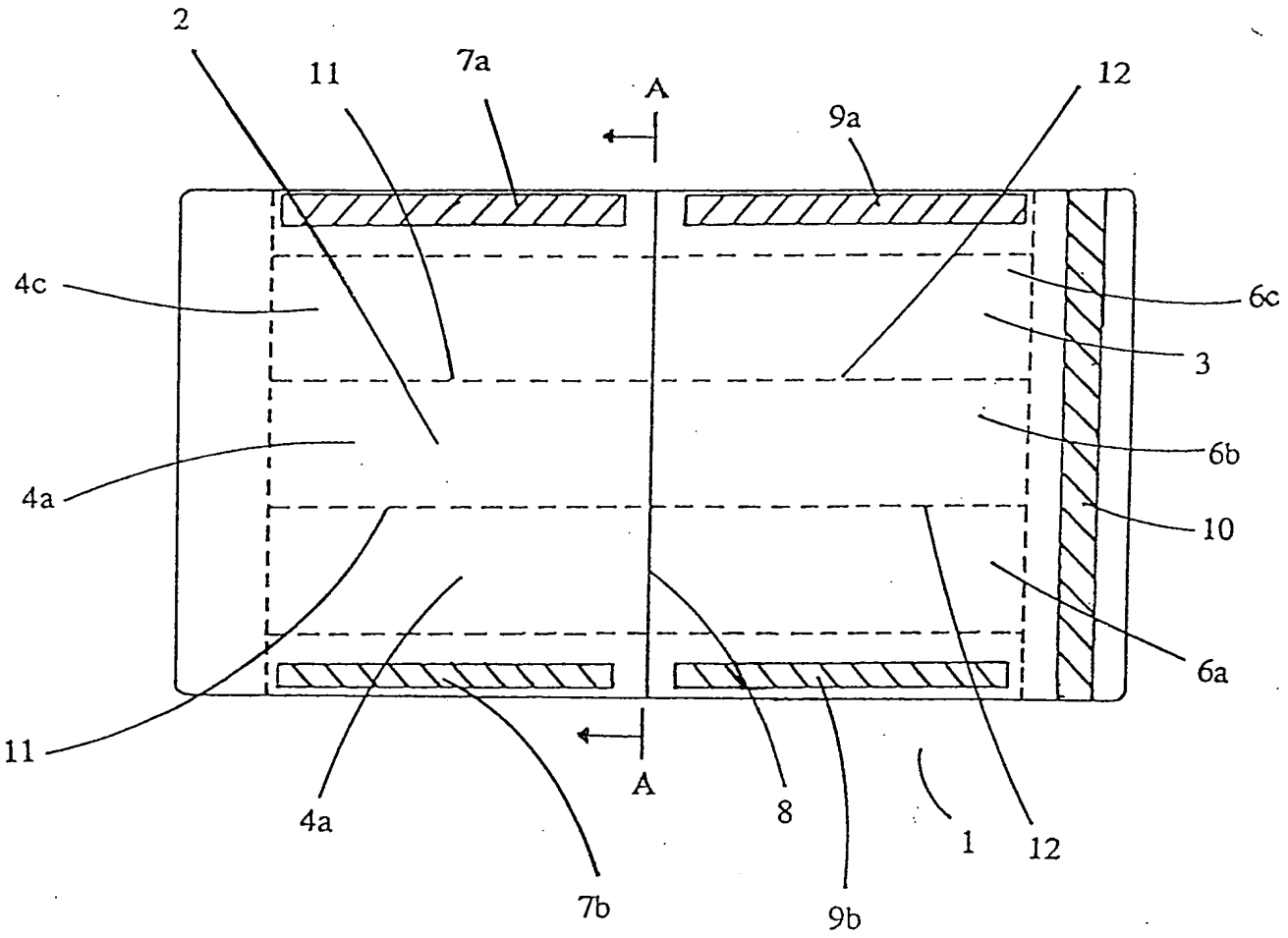


FIGURE 2.

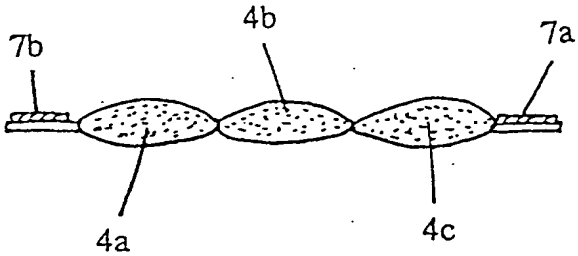
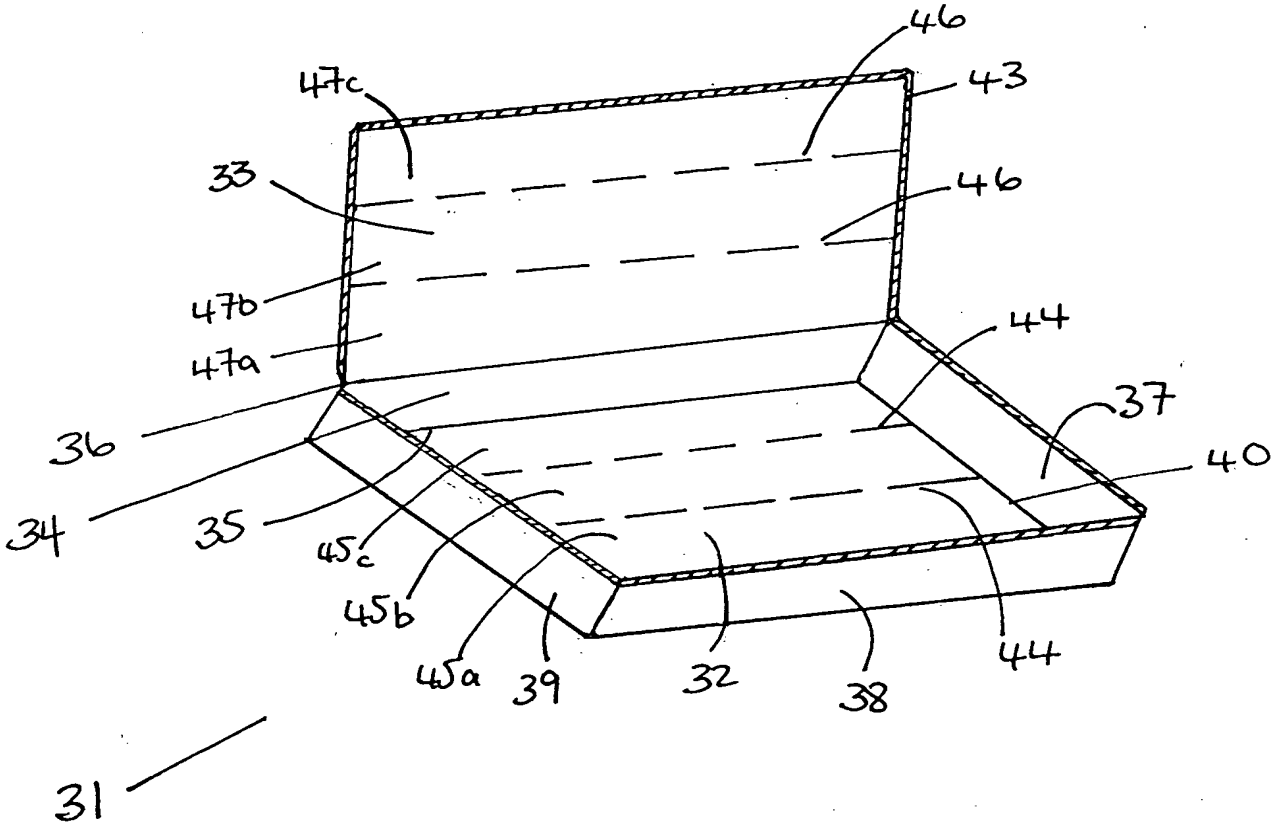


FIGURE 3.



PATENT COOPERATION TREATY

PCT

INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference	**FOR FURTHER ACTION** see Notification of Transmittal of International Search Report (Form PCT/ISA/220) as well as, where applicable, item 5 below.	
International application No.	International filing date *(day/month/year)*	(Earliest) Priority Date *(day/month/year)*
PCT/GB 97/ 02930	23/10/1997	23/10/1996
Applicant		
WOLSEY, Henry, Garnet et al.		

This International Search Report has been prepared by this International Searching Authority and is transmitted to the applicant according to Article 18. A copy is being transmitted to the International Bureau.

This International Search Report consists of a total of X sheets.

[X] It is also accompanied by a copy of each prior art document cited in this report.

1. [ ] **Certain claims were found unsearchable** (see Box I).

2. [ ] **Unity of invention is lacking** (see Box II).

3. [ ] The international application contains disclosure of a **nucleotide and/or amino acid sequence listing** and the international search was carried out on the basis of the sequence listing
   - [ ] filed with the international application.
   - [ ] furnished by the applicant separately from the international application,
     - [ ] but not accompanied by a statement to the effect that it did not include matter going beyond the disclosure in the international application as filed.
   - [ ] Transcribed by this Authority

4. With regard to the **title,**
   - [X] the text is approved as submitted by the applicant
   - [ ] the text has been established by this Authority to read as follows:

5. With regard to the **abstract,**
   - [X] the text is approved as submitted by the applicant
   - [ ] the text has been established, according to Rule 38.2(b), by this Authority as it appears in Box III. The applicant may, within one month from the date of mailing of this International Search Report, submit comments to this Authority.

6. The figure of the **drawings** to be published with the abstract is:

   Figure No. 1
   - [ ] as suggested by the applicant.
   - [X] because the applicant failed to suggest a figure.
   - [ ] because this figure better characterizes the invention.
   - [ ] None of the figures.

INTERNATIONAL SEARCH REPORT

International Application No
PCT/GB 97/02930

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 A61J1/16 F25D3/08 F25D5/02

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 6 A61J F25D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 4 908 248 A (NAKASHIMA MITSUYOSHI ET AL) 13 March 1990 see column 3, line 7 - line 42 see column 4, line 58 - column 5, line 15; figures 6-11,23,24	1-30
Y	US 4 619 678 A (RUBIN HOWARD) 28 October 1986 see column 5, line 36 - line 45; figures	1-30
A	US 3 893 834 A (ARMSTRONG ARTHUR E) 8 July 1975 see column 8, line 6 - line 9; figures 6,7	1,7-12
A	WO 83 04089 A (CAMPBELL JUNE H) 24 November 1983 cited in the application see page 3, line 32 - line 37; figures	5,6

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[X] Further documents are listed in the continuation of box C.

[X] Patent family members are listed in annex.

° Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

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"P" document published prior to the international filing date but later than the priority date claimed

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"&" document member of the same patent family

Date of the actual completion of the international search	Date of mailing of the international search report
11 February 1998	19/02/1998

Name and mailing address of the ISA	Authorized officer
European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Godot, T

Form PCT/ISA/210 (second sheet) (July 1992)

INTERNATIONAL SEARCH REPORT

International Application No
PCT/GB 97/02930

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication,where appropriate, of the relevant passages	Relevant to claim No.
P,A	US 5 606 746 A (SHELTON TERRI ET AL) 4 March 1997 see claim 1; figures	17,18

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No
PCT/GB 97/02930

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 4908248 A	13-03-90	NONE	
US 4619678 A	28-10-86	NONE	
US 3893834 A	08-07-75	NONE	
WO 8304089 A	24-11-83	EP 0108061 A	16-05-84
US 5606746 A	04-03-97	NONE	